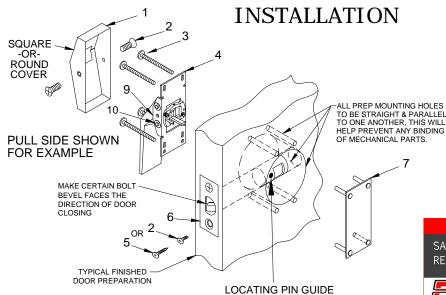
6830 SERIES LOW PROFILE WITH REVERSE LATCH



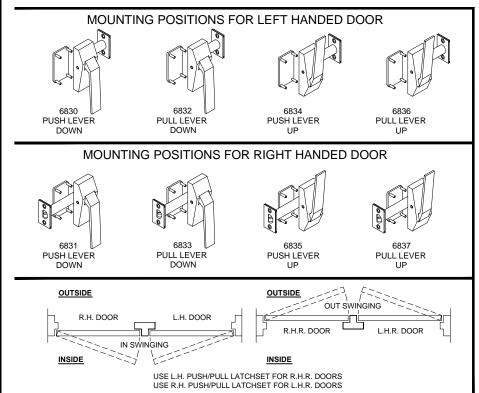


| ITEM | QTY | PART DESCRIPTION |
|------|-----|---------------------------------|
| 1 | 1 | COVER |
| 2 | 4 | 8-32 x 3/8" FHMS |
| 3 | 4 | 10-32 x 1-1/2" PH. PN. HD. M.S. |
| 4 | 1 | PULL OR PUSH SIDE HANDLE ASSY |
| 5 | 2 | #8 x 3/4" PH. FL. HD. W.S. |
| 6 | 1 | LATCH |
| 7 | 1 | EXIT ONLY PLATE |
| 8 | | |
| 9 | REF | HANDLE SPRING |
| 10 | REF | PIN & RETAINING WASHER |
| | | |

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INSTALLATION INSTRUCTIONS:

- 1. Push/Pull latches are assembled for right hand and left hand doors. Be sure correct side matches door application.
- 2. Place latch bolt (item 6) unit in door making sure bolt bevel faces direction of door closing. Attach latch with two (2) #8 or 8-32 (item 2 or 5) screws depending on door.
- 3. Position lever assembly so that locating pin and cam arm enter into corresponding holes in latch bolt unit. Attach lever assembly (item 4) by thru bolting onto exit only plate (item 7) with four (4) #10-32 M.S. (item 3) For purpose of alignment do not tighten screws until all four (4) screws have been started.
- 4. Apply covers and fasten with (2) 8-32 (item 2) for each cover.
- 5. Insert dust box in frame mortise and attach strike with two (2) #8 or 8-32 screws.

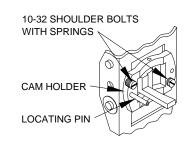


TO CHANGE HANDING DIRECTION OF PUSH OR PULL LEVER

Remove the (2) 10-32 shoulder bolt with spring that secure the cam holder assembly, Note the direction of the locating pin before starting.

Rotate the cam holder assembly 180°.

Reinstall the (2) 10-32 shoulder bolt with springs.



PATENT PENDING

6830-1-06.DWG

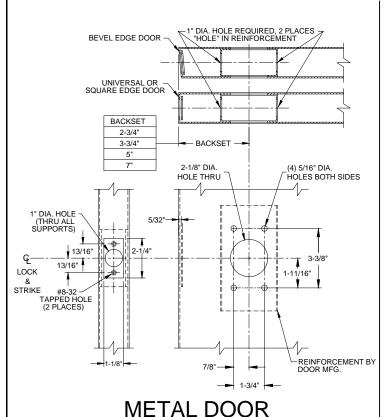
6830 PAGE 1 OF 3 REVISED 05-19-17

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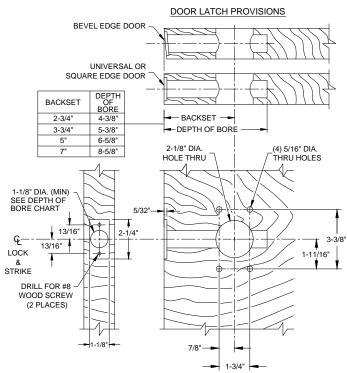
E-mail: abhinfo@abhmfg.com Architectural Builders Hardware Mfg., Inc. 1222 Ardmore Ave., Itasca, IL 60143 630.875.9900; FAX 800.9FAXABH (932.9224)

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6830 SERIES LOW PROFILE - DOOR PREP



(VERTICAL MOUNTING SHOWN)

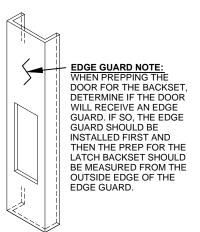


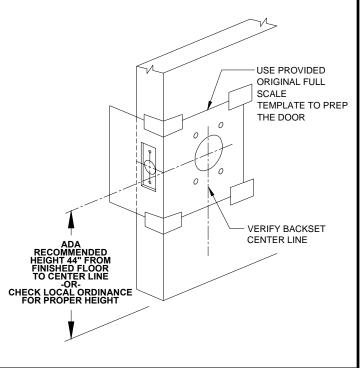
WOOD DOOR

(VERTICAL MOUNTING SHOWN)

DOOR PREP INFORMATION:

- 1. BACKSET DIMENSION FROM LOW EDGE OF BEVEL.
- 2. CENTER PUNCH ALL HOLES.
- 3. DRILL HOLES (FOR HOLLOW METAL DOORS, DO NOT DRILL THRU. CENTER PUNCH & DRILL HOLES FROM BOTH SIDES OF DOOR).





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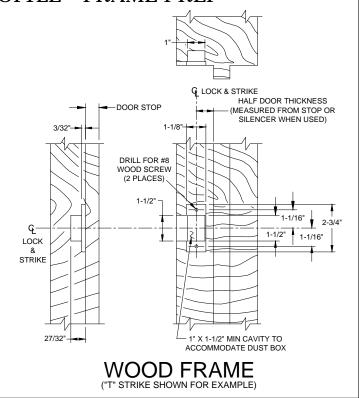


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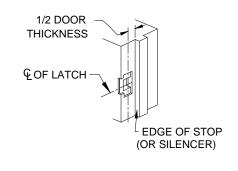
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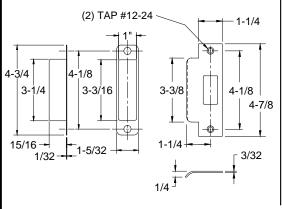
6830 SERIES LOW PROFILE - FRAME PREP REINFORCEMENT BY FRAME MFG. LOCK & STRIKE HALF DOOR THICKNESS DOOR STOP (MEASURED FROM STOP OF 1-1/4" SILENCER WHEN USED) +1/64 -0 MORTAR #12-24 **GUARD** TAPPED HOLE (2 PLACES) 4-7/8" 2-1/16" 3-3/8" (MIN) 3-3/8" 3-3/8" Ģ— LOCK +1/64 & STRIKE 2-1/16" 1-1/16" METAL FRAME



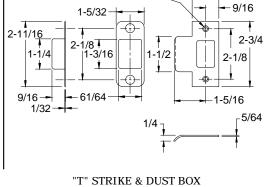
FRAME PREP:

- 1. Mark centerline of latch bolt on frame.
- 2. Center strike and mark screw positions.
- 3. Mortise to required strike and box depth.
- 4. All dimensions in inches.

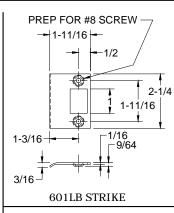


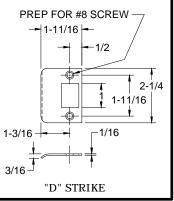


ASA STRIKE & DUST BOX



PREP FOR #8 SCREW





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