

**CALL 800-480-6613**

SALES  
REPAIR

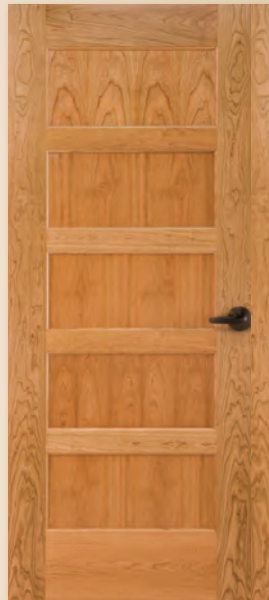
SERVICE  
INSTALLATION

INTEGRATION  
WARRANTY



**FBH ARCHITECTURAL SECURITY**  
*Commercial Doors and Hardware*

## VT INDUSTRIES | **FACTORY FINISHES**





# VT CUSTOM

## CUSTOM DOORS DESERVE A CUSTOM FINISH

If you have a vision, we can make it reality. At VT Industries, we offer the finest in custom doors with a large variety of finish options. Between our Artistry and Heritage Door Divisions, we can create the perfect door for your project's aesthetic and budget requirements.

For premium doors, our Artistry Door Division provides hand-made craftsmanship with unparalleled beauty. Our Artistry Division can manufacture all types of doors, including special widths, oversize doors, flush doors and custom stile & rail.

With our Heritage Door Division, we can provide your project custom doors at a great value. From specialty veneers to profiled doors, our Heritage Collection offers doors that combine beauty, quality and affordability. And with every door we sell, you can always count on customer service that's second to none.

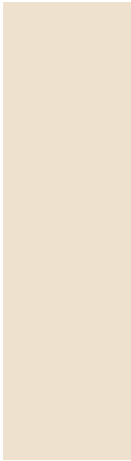


# COLOR OPTIONS



HERITAGE COLLECTION

## FACTORY FINISH OPTIONS



### QUALITY AND BEAUTY MEETS AFFORDABILITY

With VT Industries Heritage Door Collection, we ensure a door with extraordinary quality and durability at a value that's very friendly to your budget. And with a complete catalog of factory finishes to choose from, we're confident you'll find a door that's perfect for your project.

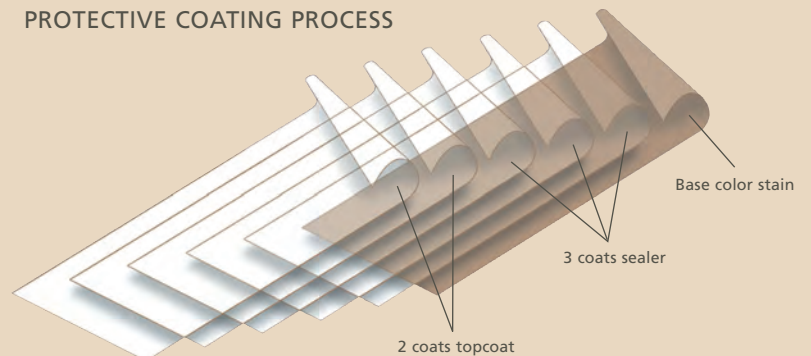
- UV cured water-based factory finish to meet WDMA TR-8 and AWS System 9 is standard.
- For high-profile projects, custom color matching available.
- A wide variety of VT Color Choices are available for quick turnaround.
- Three sealer coats and two topcoats shield and protect flush doors.
- Computer-controlled automatic sprayer provides durable, even coats.
- Advanced computer automation flawlessly applies each coat.
- Optional anti-microbial coating available.

### HOW TO SPECIFY HERITAGE DOORS

WDMA TR-8 UV cured urethane. The polyurethane shall be UV cured to produce a finish per WDMA I.S. 1-A. Top and bottom rails shall be factory sealed with an approved wood sealer. Specify the finish. Primed doors are available.



### HERITAGE PROTECTIVE COATING PROCESS





ARTISTRY COLLECTION

## FACTORY FINISH OPTIONS



### INDUSTRY-LEADING QUALITY AND BEAUTY

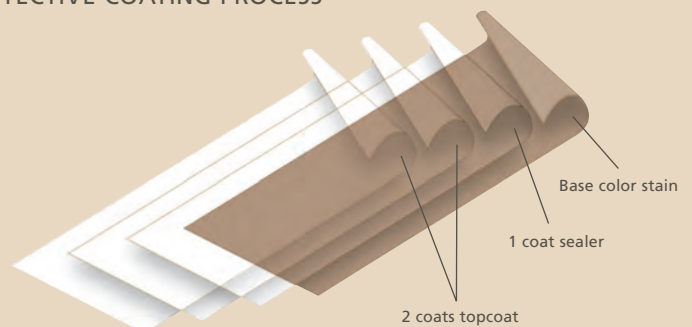
With VT Industries Artistry Door Collection, we offer premium-quality doors with unmatched beauty. Each Artistry door is hand-crafted to your exact specifications, all the way down to a custom color and hand-finish. What's more, the Artistry Collection finish system provides impressive durability over the life of the door, keeping your doors beautiful for years to come.

- AWS System 2 pre-catalyzed lacquer finish is standard.
- Oil based stain is either hand-sprayed or hand-wiped and achieves a furniture grade finish.
- Artisans tailor the finish process to the individual species of veneers being used to create the ultimate furniture grade finish.
- Multiple sheen options available, including opaque lacquer finish to meet customer demands.
- The transparent pre-catalyzed lacquer finish provides a warm, vibrant finish that extols the virtues and beauty of the wood.
- Perfect for high-end applications and is used to enhance the beauty and intricacy of craftsmanship of the doors.

### HOW TO SPECIFY ARTISTRY DOORS

AWS System 2 pre-catalyzed lacquer finish. The lacquer shall be cured to produce a finish per AWS System 2. Top and bottom rails shall be factory sealed with an approved wood sealer. Specify the finish. Primed doors are available.

### ARTISTRY PROTECTIVE COATING PROCESS

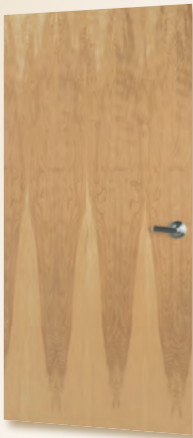




# VT COLOR CHOICE PROCESS

## NATURAL VS. SELECT WHITE

Certain wood veneers – most notably maple, birch and ash – contain both heartwood and sapwood. These heartwood/sapwood combinations can create marked color contrasts across the finished face veneer, causing a possibly undesirable effect. By specifying a "select white" veneer, only sapwood will be used so that color variations can be minimized, thus creating a more uniform appearance across the door face.



"Natural" face veneer



"Select White" face veneer

## CONSISTENT AND BEAUTIFUL FINISHES

Streamline the color matching process for your project by selecting from VT's popular Color Choices (see color swatches in this brochure). To ensure satisfaction, order a free sample to review before making your final decisions. You'll save time and money, and the result will be a consistent, beautiful finish. For a custom finish, simply send us a 3" x 5" physical sample of the finish color desired, and we will custom match it to meet your project needs.

FINISH OPTIONS	WDMA	AWS
Flush HERITAGE COLLECTION	TR-8	System 9
Stile & Rail HERITAGE COLLECTION	TR-8	System 9
Flush ARTISTRY COLLECTION		System 2
Stile & Rail ARTISTRY COLLECTION		System 2



COLOR AND FINISH OPTIONS AVAILABLE FROM VT ARCHITECTURAL WOOD DOORS FOR THE HERITAGE AND ARTISTRY COLLECTIONS.

To ensure satisfaction, order a free sample to review before making your final decision. VT Industries distributors stock 3" x 5" samples to expedite the color approval process. Please contact your sales representative or distributor to request physical samples. This brochure should not be used for final color selection.

RED OAK



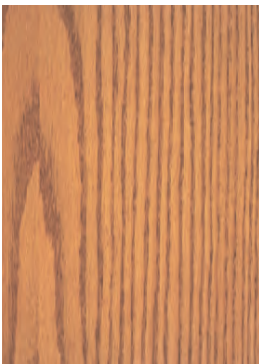
ALPINE AL07



CLEAR CL07



GRASSLAND GR07



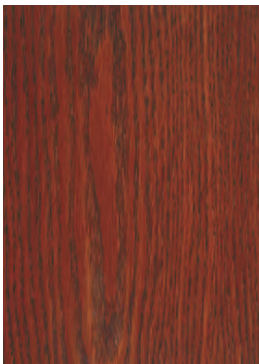
OASIS OA07



RAVINE RA07



SAVANNA SA07



TIMBER TI07



WHEAT WH07

SELECT WHITE BIRCH



ALPINE AL07



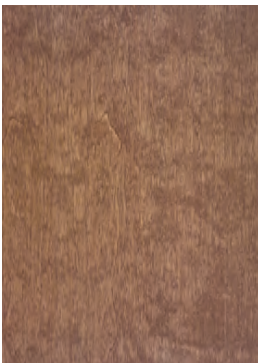
CLEAR CL07



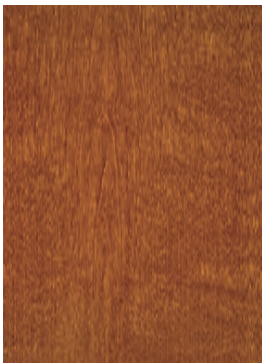
GRASSLAND GR07



OASIS OA07



RAVINE RA07



SAVANNA SA07



TIMBER TI07

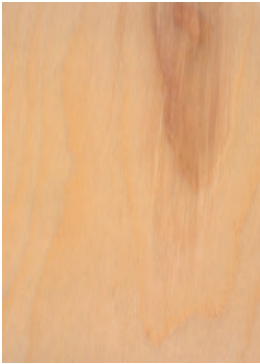


WHEAT WH07

NATURAL BIRCH



ALPINE AL07



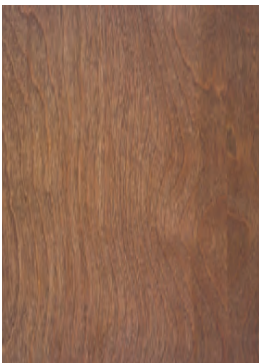
CLEAR CL07



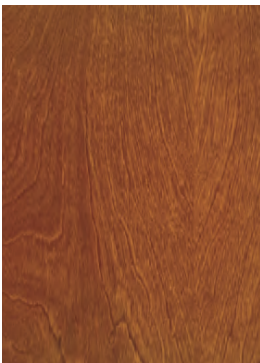
GRASSLAND GR07



OASIS OA07



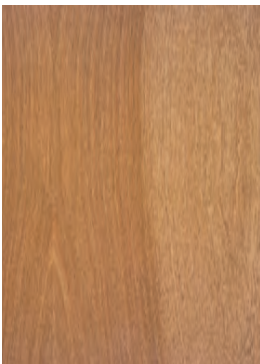
RAVINE RA07



SAVANNA SA07



TIMBER TI07



WHEAT WH07

SELECT WHITE MAPLE



ALPINE AL07



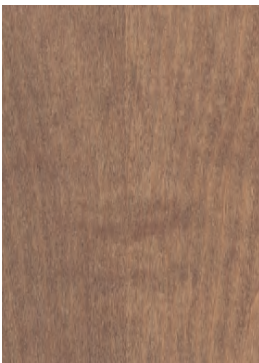
CLEAR CL07



GRASSLAND GR07



OASIS OA07



RAVINE RA07



SAVANNA SA07



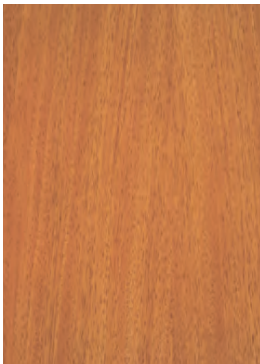
TIMBER TI07



WHEAT WH07



MAHOAGANY



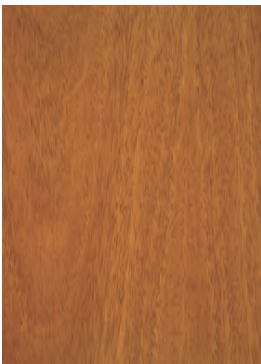
ALPINE AL07



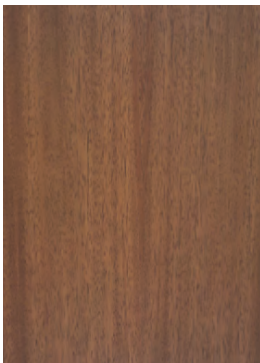
CLEAR CL07



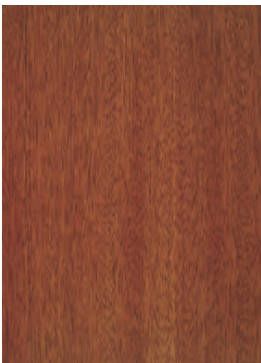
GRASSLAND GR07



OASIS OA07



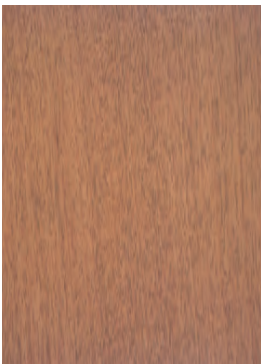
RAVINE RA07



SAVANNA SA07



TIMBER TI07



WHEAT WH07

CHERRY



ALPINE AL07



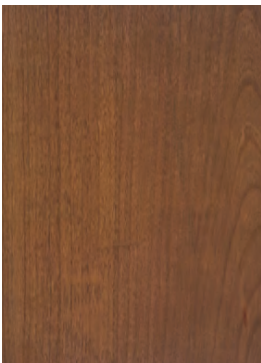
CLEAR CL07



GRASSLAND GR07



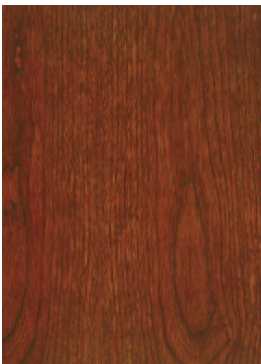
OASIS OA07



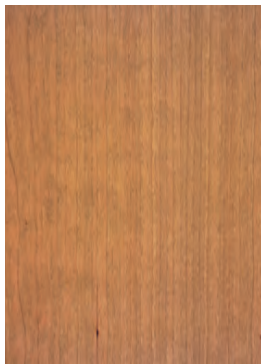
RAVINE RA07



SAVANNA SA07



TIMBER TI07



WHEAT WH07

1000 INDUSTRIAL PARK  
P.O. BOX 490  
HOLSTEIN, IA 51025  
P 800.827.1615 EXT. 564  
F 712.368.4163  
DOOR\_INFO@VTINDUSTRIES.COM  
WWW.VTINDUSTRIES.COM/DOORS







## FACTORY FINISH NOTES

1. VT uses stain formulas and high-quality finishes on both our 5-ply wood veneer flush doors and stile and rail doors to ensure color uniformity.
2. The standard sheen for VT Factory Finish doors is Satin with a gloss level range from 30-34.
3. WDMA TR-8 / AWS System 9 catalyzed UV cured polyurethane (Heritage Collection) and WDMA TR-2 / AWS System 2 pre-catalyzed lacquer (Artistry Collection) systems deliver outstanding consistency.
4. Each WDMA TR-8 / AWS System 9 coat is UV-cured in a controlled environment.
5. VT Heritage factory finish systems utilize water-based stains on both our flush wood doors and stile and rail doors and the use of solvent-free sealers and topcoats on our flush wood doors eliminates harmful VOC emissions.
6. VT's factory finished and machined wood doors arrive at your jobsite ready to hang.
7. Refer to the VT Industries Factory Finishes brochure for standard color selections or consult the factory finish sample procedure for custom colors.